

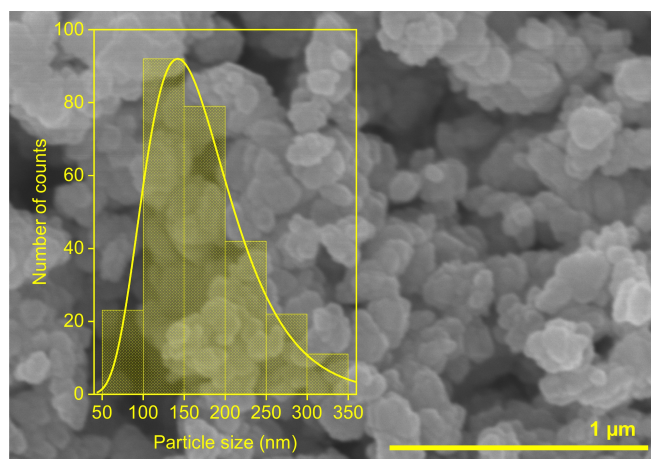
# MAGNESIUM WHITLOCKITE FORMATION FROM AMORPHOUS CALCIUM PHOSPHATE: EFFECTS OF BUFFER COMPOSITION AND $Mg^{2+}$

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Magnesium whitlockite (Mg-WH,  $Ca_{18}Mg_2(HPO_4)_2(PO_4)_{12}$ ) is a biologically relevant calcium phosphate that is increasingly studied for bone regeneration and hard-tissue engineering owing to its osteoconductive and bioresorbable behavior [1][2]. Mg-WH can occur naturally in some tissues such as dentin and cartilage [3], and according to some sources, it has been associated with early-stage or actively forming bone, particularly in younger individuals [4], making it an attractive synthetic alternative to conventional calcium phosphates that lack structurally incorporated  $Mg^{2+}$  ions despite their known osteogenic role.

In this study, Mg-WH was synthesized at a relatively low temperature of 80 °C through a dissolution-precipitation synthesis route in a phosphate buffer, using amorphous calcium phosphate as a precursor. The effect of phosphate buffer composition and magnesium ion concentration on the final product was investigated in order to determine the most favorable conditions for single-phase Mg-WH formation. Optimized synthesis conditions resulted in the formation of phase-pure Mg-WH powder with particle size varying between 100-300 nm, whose purity was verified by XRD, Rietveld refinement, and FTIR analyses. Deviations from the selected conditions led to the formation of secondary impurity calcium phosphate phases.



**Fig. 1.** Histogram of synthesized Mg-WH particle sizes ( $n = 270$ ) with a lognormal fit (solid line), showing a right-skewed particle size distribution.

**Keywords:** Calcium Phosphates, Whitlockite, Biomaterials, Amorphous calcium phosphate, Dissolution-precipitation

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